

# BI-05.05 Combustible liquids transfer site-based standards and procedures are in place

*(Accountable - Engineering Manager (Site) (Unassigned))*

## Expectations

Combustible liquid transfers are safe and productive

## Specify

Sites should develop and implement specifications for transferring combustible liquids. These requirements should be included in relevant equipment selection, introduction to site, training modules and inspection checklist documentation.

1. Specifications in place for combustible/flammable liquid lines, hoses and connection systems have a low potential for unwanted release, including:
  - Dry coupling / no-pressure filling systems.
  - Interlocks in place for filling systems (pump stops if connection integrity is compromised).
  - Auto shut off on lines that prevents leakage/release of combustible liquids.
2. Formal requirements for procedures/protocols related to liquid transfer are provided by OEM and adapted for site requirements during Introduction to Site processes.

## Implement

Introduction to site processes confirm that received mobile plant has liquid transfer systems which meet nominated requirements.

Pre-start and maintenance checks confirm that liquid transfer components/elements are in place to meet site requirements.

Defect systems trigger an appropriate response for any identified non-conformances.

## **Monitor**

Completed work orders and pre-start checks are reviewed by competent persons who react to identified non-conformances - raising additional work orders and/or triggering defect responses.